

# Wet/Dry Medium bodied PVC Cement

Wet/dry PVC Cement



Wet/Dry Low Voc, Medium-bodied PVC cement is a fast set, one step cement suitable for all weather conditions.

Suitable for use on wet or dry pipe and allows for immediate pressure testing.

**TEMPERATURE RANGE USE**  
- 18 degrees Celsius to 49 degrees Celsius

**WARNING:**  
**EXTREMELY FLAMMABLE.**  
  
**HARMFUL OR FATAL IF SWALLOWED.**  
  
**STORE IN COOL, WELL VENTILATED AREA.**

**RECOMMENDED USES**  
  
A fast setting cement where conditions are wet or a quick pressurization is desired. For all classes of PVC solvent weld pipe and fittings

Do not use cement that has become lumpy, curdled or jelly-like. This cement is made with the highest quality materials and meets or exceeds ASTM SPEC. D 2564

**DIRECTIONS FOR USE:**

1. Cut the pipe square and remove all burrs.
2. Check fitting of pipe. If too loose or too tight, pipe should not be used. Ideal fit between pipe and fitting before cementing allows pipe to enter to full depth of socket easily.
3. Remove all dust, moisture, grease, oil and any other foreign material from pipe and fitting. Clean pipe and fitting with PRIMER. While surface is still damp with primer, apply cement as follows.
4. Apply enough cement uniformly to pipe and fitting to form a bead of cement at outside end of pipe. Prevent excess cement from forming on bare inside walls of pipe.
5. Brush cement generously on the outside of the pipe to the depth of the fitting. Do not thin cement with primers or cleaners.
6. Immediately after cement is applied, insert pipe to the bottom of the socket, and hold in place 30 seconds until cement sets. Assemble parts QUICKLY. If cement is not fluid, re-coat both parts and repeat procedure.
7. Remove excessive cement with a dry cloth only.
8. Allow about 4 minutes for good handling strength. Allow 4 hours for high strength. For best quality joints, remove water or moisture from pipe and fitting and allow 2-24 hours cure time. Cure time before testing depends on size, fit, temperature and pressures.
9. Keep container closed at all times when not using to avoid moisture absorption and vapor losses. Keep cement from freezing.